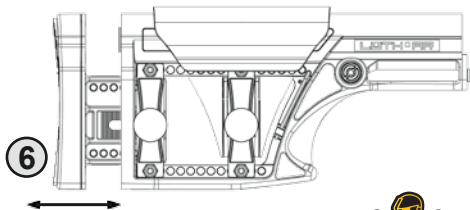
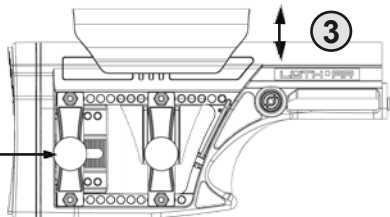
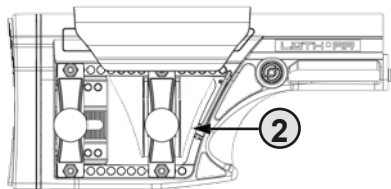


# MBA-1 ADJUSTMENT INSTRUCTIONS

1. Make sure the rifle is unloaded and safe.
- ② Loosen the Cheek Rest adjustment knob turning counter-clockwise.
- ③ Pull the Cheek Rest up or push down to raise or lower to desired height.
4. Tighten the Cheek Rest adjustment knob turning clockwise, do not over-tighten.
- ⑤ Loosen the Length-of-Pull (LOP) adjustment knob turning counter-clockwise.
- ⑥ Pull or push to adjust the LOP to desired position.
7. Tighten the LOP adjustment knob turning clockwise, do not over-tighten.



Make sure Firearm is Unloaded during Assembly

www.LUTH-AR.com



# MBA-1

## REMOVAL AND INSTALLATION INSTRUCTIONS

Tools Required:

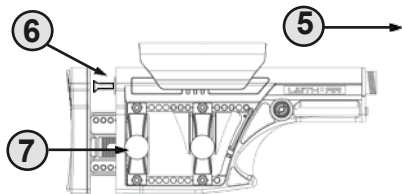
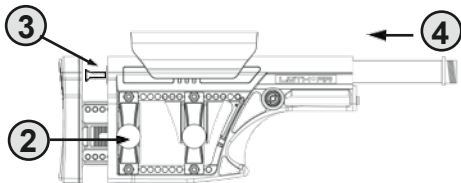
Screwdriver [STD], 3/32 Hex Key/Allen Wrench [Included]

### REMOVAL

1. Make sure the rifle is unloaded and safe.
- ② Remove rear buttplate frame assembly. by unscrewing thumbscrew, remove lock nut and lock plate. This will expose the upper buttstock screw.
- ③ Unscrew the upper buttstock screw.
- ④ Slide the MBA-1 rearward off the rifle buffer tube.

### INSTALLATION

- ⑤ Slide the MBA-1 forward onto the rifle buffer tube.
- ⑥ Install the upper buttstock screw with a standard screwdriver.
- ⑦ Install the buttplate frame assembly, thumbscrew, lock plate and lock nut.



Make sure Firearm is Unloaded during Assembly

www.LUTH-AR.com

