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SAFETY.

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ASSAMBY OF FORWARD TO RECEIVER

Assembly of parts as described under assembly of barrel to receiver.

Before proceeding, verify the parts have been assembled and secured as described in the instructions. If the parts are not properly aligned or secured, the receiver may be damaged.

PROCEDURE:

1. Position the parts into the receiver as described in the instructions. Ensure all parts are properly aligned and secured.
2. Verify the parts have been assembled and secured as described in the instructions. If the parts are not properly aligned or secured, the receiver may be damaged.

WARNING:

The parts should never be in the "SAFE" position except when the shotgun is not in use. The parts should never be in the "READY" position. When the parts are in the "READY" position, the interior of the receiver is exposed. Use caution when handling the parts in the "READY" position. Never store or transport the parts in the "READY" position.

MANUAL SAFETY OPERATION

Before proceeding, verify the parts have been assembled and secured as described in the instructions. If the parts are not properly aligned or secured, the receiver may be damaged.

PROCEDURE:

1. With the shotgun pointed down, hold the trigger and release the safety to the "SAFE" position. The safety should now be in the "SAFE" position.
2. Verify the parts have been assembled and secured as described in the instructions. If the parts are not properly aligned or secured, the receiver may be damaged.

WARNING:

The parts should never be in the "SAFE" position except when the shotgun is not in use. The parts should never be in the "READY" position. When the parts are in the "READY" position, the interior of the receiver is exposed. Use caution when handling the parts in the "READY" position. Never store or transport the parts in the "READY" position.
and jam the action of the receiver.

**CAUTION** Moving the magazine catch depressed in the "ON" position to the "OFF" position of the receiver may lock the follower, and cause double feeding.

To remove the magazine from the receiver, depress the magazine catch, and pull the magazine from the receiver.

To replace the magazine, insert it into the receiver, and release the magazine catch.

**CLEANING THE SLIDE AND CARTRIDGE**

1. Using a soft lint-free cloth, clean the inside and outside of the slide and extractor with a solvent.
2. Wipe a clean cloth or paper towel with a light coat of gun oil to all accessible surfaces of the slide and cartridge.
3. May be handy for cleaning the areas of the slide and cartridge.

**CLEANING THE BOLT**

1. Using a small lint-free cloth, clean the inside and outside of the bolt assembly with a solvent.
2. Wipe a clean cloth or paper towel with a light coat of gun oil to all accessible surfaces of the bolt.
3. May be handy for cleaning the areas of the bolt.

**CHECK THE CHAMBERS TO MAKE SURE THERE ARE NO PELLETS OR OTHER OBJECTS IN THE CHAMBERS**

1. Do not leave an excessive amount of oil on any part of the receiver.
2. Wipe a clean cloth or paper towel with a light coat of gun oil to all accessible surfaces of the receiver.
3. Use a small lint-free cloth to clean the inside and outside of the bolt assembly with a solvent.

4. Remove any excess lubricant from the bolt assembly.
4. Using one or two fingers pull the trigger assembly straight out from the receiver.

Disassembly Instructions

1. Release the bolt and pull the trigger with the trigger.
2. Note the position of the trigger (Fig. 12).
3. When a hammer and pin hold the trigger, pull the trigger straight out. Make sure the hammer is clear of the receiver.
4. Note the position of the trigger (Fig. 13).

Caution: This is a precision part. Keep it clean and dry.

Steps to Follow:
1. Disassemble the receiver assembly.
2. Remove the hammer and pin from the receiver.
3. Remove the trigger from the receiver.

Disassembly of Trigger Assembly from Receiver:

1. Release the trigger.
2. Remove the hammer and pin from the receiver.
3. Remove the trigger from the receiver.
WARNING

Never attempt to check for a clear obstruction by placing the browser or cleaning the breech. If there is a clear obstruction, remove the browser or the breech, then place the browser or cleaning the breech.

OPERATING INSTRUCTIONS

1. Remove the magazine from the chamber (over the magazine, press the magazine release) and load the magazine with the correct number of rounds.
2. Hold the recoil spring to the breech, and carefully turn the muzzle of the firearm 180 degrees in the direction of the trigger guard.
3. Insert the trigger guard into the trigger guard position on the grip, and the trigger guard in a direction and your fingers on the trigger guard. Keep the muzzle of the firearm pointed in a safe direction and your fingers on the trigger guard.

WARNING

Be sure to check for clear obstructions before proceeding.

When the trigger guard is in the trigger guard position, the firearm is ready to fire. Once the trigger guard is in the trigger guard position, the firearm is ready to fire. If the trigger guard is in the trigger guard position, the firearm is ready to fire. If the trigger guard is in the trigger guard position, the firearm is ready to fire.